

								S
			C	RJP	5-17-16	ADDED AAR #, UPDATE	D TE4S416DC GEOM	1ETRY
			B RJP 6-18-14 RP103MS TO VPHC20BS					
			Α	RJP	10-15-13	RELEASED FOR PRODUC	TION	
			REV	BY	DATE	DESCRIPTION		
S OTHERWISE SPECIFIED ENSIONAL TOLERANCES CTIONAL: ±1/16	DRAWN BY:	RJP	PART NAME: QUICK CONNECT CAP 4" THREADED					
±.03	CHECKED BY:	CHL						
X: ±.015 _E: ±1°	PROTOTYPE BY:	RJP						
RR ALL SHARP EDGES. ACHINED SURFACES TO	PROTOTYPE DATE:	10/3/2013	MATERIAI	<sup>L</sup> 416	SS			
125 RMS FINISH UNLESS OTED OTHERWISE. HIRD ANGLE PROJECTION	APPROVED FOR PRODUCTION BY:	CHL	PROJECT	<sup>#:</sup> 130	924FR3	SHEET #: 1 OF 1	SCALE: 3:4	
	PRODUCTION DATE:	10/15/2013		<u>374</u>		TE4S416N	62DC3A	
	2						1	

15 LINKS OF 3/8" 18-8 SS CHAIN APPROXIMATE LENGTH IS 21"